

Work Order ID 165537

Friday, August 25, 2017 2:27:13 PM

165537

Page 1

Item ID: D3913-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Long Basket Base Assembly, 350
Start Date: 8/25/2017 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 8/30/2017 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: CM DAS Date: AUG 25 2017 Tooling: _____ Date: _____ Run Start ***NR1***
QC: 21 9-88 Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D3913	D
D4020	A

100 Weld per dwg A/R S.S. rod Batch: 138057 0.00
Large Fab

100
Large Fab

Memo

3.18

1- assemble ribs, weld as per dwg D3913 using DT9610A
inspect before welding mesh

2-Cut D4020-1 base mesh and tack weld all mesh on basket as per dwg D3913
and trim mesh to fit if necessary and trim to clear fasteners holes on the ends

3- weld hinge (3) and Mounting brackets as per dwg D3913
take lid to locate hinge and bracket

4- Weld D4672-1 blanking plates as per dwg

110 QC9- Inspect visual per QSI004- Fusion Welds 0.00

110
QC

Memo

0.02

Quality Control

lx GP 17-09-11

D 17-09-12

DAS
9
9-88

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Page 2

Hand Finishing

① 17.09.12

1 ϕ 1709.15 DAS 34 0.80

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	White Gloss(Ref:4.3.5.2) per OSI005 4.3-Steel	0.00							
130									
Powdercoat	Memo <i>11/30/14.</i>	0.68							
Powder Coating	1- Plug holes and mask only interior of hinge (3) prior to powder coat								
	2-Mask this area prior to finish section E-E								
	3-1ST COAT: <i>10:20.</i>								
	START TIME: <i>375°</i>								
	OVEN TEMPERATURE: <i>10:35</i>								
	FINISH TIME: <i>10:35</i>								
	***** 2nd coat if necessary *****								
	2ND COAT:								
	START TIME: _____								
	OVEN TEMPERATURE: _____								
	FINISH TIME: _____								
140	QC3- Inspect Part Finish	0.00							
140									
QC	Memo	0.01							
Quality Control									

1 *φ.17-09-15.* *106 94 9-88*

1x d ll 12/09/15

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Item ID: D3913-041 Accept ***N900040100*** Setup Start ***NS1***
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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150 *150* HandFinish Hand Finishing	Assemble as per dwg Memo Pick LH SEP 12 2017 DAS 6 9-89	0.00 0.53							12 d 11 17/09/19
160 *160* QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 0.02							① 17-09-19 PD
170 *170* Packaging Packaging	Identify as per dwg & Stock Location: <u>w/o</u> Memo	0.00 0.01							04030-041/13165536 12 d 11 17/09/19

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Required Date: 8/30/2017 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180	QC21 - Final Inspection - Work Order Release	0.00							
180									
QC	Memo	0.10							
Quality Control									

17/9/20 *[Signature]*
un 17/9/20

Picklist Print

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Page 1

Work Order ID: 165537

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Parent Item: D3913-041

D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 8/25/2017

Required Date: 8/30/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.03.19 verified by:EC IPP Rev:B
chg qty's DD 10.04.12 verified by:EC IPP REV:C 12.07.24
AS PER DWG REV.B DD VERF:EC IPP REV:D 13.08.21 DWG
REV.C / ECN 13-624 DD VERF:JLM IPP Rev.E 17.06.12 As per Dwg.Rev
D DP Verify DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

NAS1149FN832P

Purchased

No

150

Each

5,437.000

2

2

NAS1149FN832P

Washer

**

SEP 12 2017

DAS
6
9-8

Location

Loc Qty

Loc Code

GA

2967

M137820

467

M138336

2500

ST263

2470

M138336

2470

D3913-1

Manufactured

No

100

Each

4.0000

1

1

D3913-1

Rib

**

165250 x1 D.M.L 2017-8-30

Location

Loc Qty

Loc Code

WA004

4

165250

4

D3913-3

Manufactured

No

100

Each

6.0000

1

1

D3913-3

Rib

**

164635 x1 D.M.L 2017-8-30

Location

Loc Qty

Loc Code

WA004

6

163921

2

164635

4

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					

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Parent Item: D3913-041

D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 8/25/2017

Required Date: 8/30/2017

Start Qty: 1.00

Required Qty: 1.00

D3913-7 Manufactured No 100 Each 6.0000 2 2

D3913-7

Rib

**** 164949 x 2 D.M.L 2017-8-30**

Location

Loc Qty

Loc Code

WA004

6

164949

6

D3913-9 Manufactured No 100 Each 2.0000 1 1

D3913-9

Hinge Rib

**** 165532 x 1 D.M.L 2017-8-30**

Location

Loc Qty

Loc Code

WA004

2

163878

2

D3916-5 Manufactured No 100 Each 1.0000 3 3

D3916-5

Light Rib

**** 165477 x 3 D.M.L 2017-8-30**

Location

Loc Qty

Loc Code

WA004

1

164948

1

D3916-041 Manufactured No 100 Each 6.0000 2 2

D3916-041

Rib Assembly

**** 165227 x 2 D.M.L 2017-8-30**

Location

Loc Qty

Loc Code

WA004

6

165227

6

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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER :					

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Parent Item: D3913-041

D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 8/25/2017

Required Date: 8/30/2017

Start Qty: 1.00

Required Qty: 1.00

D4017-7 Manufactured No

100 Each 15.0000 3 3

D4017-7

Rib

**** 165228 D.M.L 2017-8-30**

Location

Loc Qty

Loc Code

WA004

15

161932

2

161934

1

165228

12

D4017-9 Manufactured No

100 Each 0.0000 2 2

D4017-9

Rib

**** 165511 x2 D.M.L 2017-8-30**

D4034-041

Manufactured No

100 Each 0.0000 1 1

D4034-041

Aft Upper Rib Assembly

**** 165229 x1 D.M.L 2017-8-30**

D4034-043

Manufactured No

100 Each 0.0000 1 1

D4034-043

Fwd Upper Rib Assembly

**** 165230 x1 D.M.L 2017-8-30**

D2581

Manufactured No

100 Each 62.0000 2 2

D2581

Mounting Bracket

**** 162923 x2 D.M.L 2017-8-30**

Location

Loc Qty

Loc Code

WA004

62

161800

10

162923

22

163743

2

164446

28

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Work Order ID: 165537

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Parent Item: D3913-041

D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 8/25/2017

Required Date: 8/30/2017

Start Qty: 1.00

Required Qty: 1.00

D2931 Manufactured No 150 Each 1,250.000 2 2

D2931

Bumper

SEP 12 2017

DAS
6
9-89

Location	Loc Qty	Loc Code
ST013	152	
86435	152	
ST025A	1098	
86435	1098	

2

D3913-15

Manufactured No 100 Each 19.0000 1 1

D3913-15

Wide Handle Plate

****** 161938 x1 D.M.L 2017-8-30

Location	Loc Qty	Loc Code
WA004	19	
161938	19	

D4016-1

Manufactured No 100 Each 34.0000 3 3

D4016-1

Hinge Half, Base

****** 159537 x3 D.M.L 2017-8-30

Location	Loc Qty	Loc Code
WA004	34	
158630	3	
159537	31	

D4021-1

Manufactured No 100 Each 16.0000 3 3

D4021-1

Handle Plate

****** 161473 x3 D.M.L 2017-8-30

Location	Loc Qty	Loc Code
WA004	16	
161473	10	
161900	6	

165537

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Parent Item: D3913-041

D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 8/25/2017

Required Date: 8/30/2017

Start Qty: 1.00

Required Qty: 1.00

D4021-5

Manufactured No

100

Each

19.0000

2

2

D4021-5

Blanking Plate

**

*165537**

DAS

SEP 12 2017

9-89

Location

Loc Qty

Loc Code

ST068

19

163685

1

163689

18

D4020-11

Manufactured No

100

Each

14.0000

2

2

D4020-11

End Mesh, Basket

**

*B163702 2 c.p.
17-09-01*

Location

Loc Qty

Loc Code

WA004

14

163702

14

D4672-1

Manufactured No

100

Each

12.0000

2

2

D4672-1

Blanking Plate

**

163701 x2 D.M.L 2017-8-30

Location

Loc Qty

Loc Code

WA004

12

163701

12

M304EX0.75-16F

Purchased No

100

sf

356.9221

33

33

M304FX0 75-16F

Expanded Metal Flat SS

**

B138128 33 17-09-01

Location

Loc Qty

Loc Code

WA004

356.9221052

M137765

9.29473684

M138128

347.627368

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D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 8/25/2017

Required Date: 8/30/2017

Start Qty: 1.00

Required Qty: 1.00

MS20600-AD4W3

Purchased

No

150

Each

273.0000

2

2

MS20600-AD4W3

Cherry Rivet

**

SEP 12 2017

DAS
6
9-89

Location

Loc Qty

Loc Code

ST308

53

m135603

53

WA003

220

m137412

220

MS21042L3

Purchased

No

150

Each

1,530.000

6

6

MS21042L3

Nut

**

SEP 12 2017

DAS
6
9-89

Location

Loc Qty

Loc Code

FP001

72

m135945

72

GA

344

m134360

102

M136665

242

OVER007

500

m138230

500

ST303

614

m138084

114

m138326

500

NAS1149F0332P

Purchased

No

150

Each

2,012.000

12

12

NAS1149F0332P

Washer

**

SEP 12 2017

DAS
6
9-89

Location

Loc Qty

Loc Code

GA

125

m133709

125

ST262

1887

m137710

1

m138209

1886

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D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 8/25/2017

Required Date: 8/30/2017

Start Qty: 1.00

Required Qty: 1.00

AN3-10A

Purchased

No

150

Each

256.0000

6

6

AN3-10A

Bolt

DA5

SEP 12 2017

6
9-8

Location

Loc Qty

Loc Code

GA

38

m136787

38

OVE003

200

m138326

200

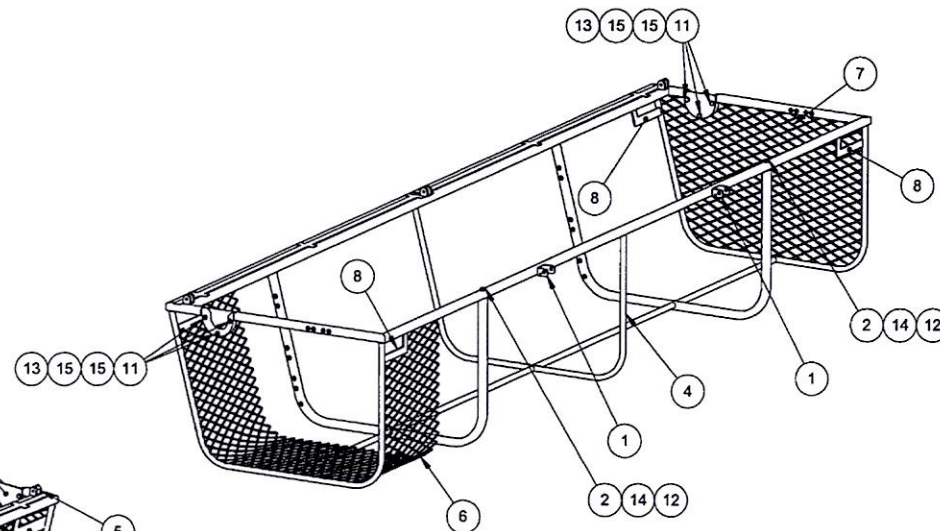
ST349

18

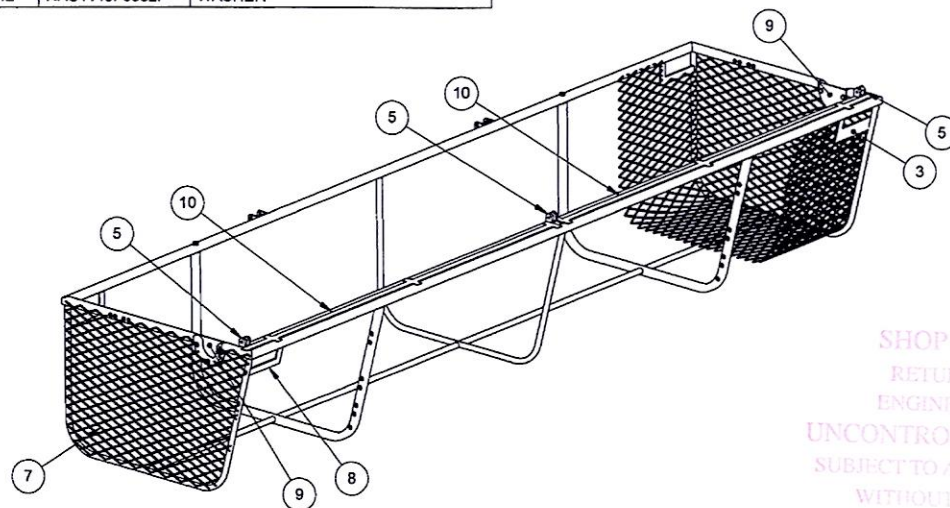
m138084

18

ITEM	QTY -041	P/N	DESCRIPTION
	X	D3913-041	LONG BASKET BASE ASSY (350)
1	2	D2581	MOUNTING BRACKET
2	2	D2931	BUMPER
3	1	D3913-15	WIDE HANDLE PLATE
4	1	D3913-101	TUBULAR ASSY (350 LONG BASKET)
5	3	D4016-1	HINGE HALF, BASE
6	1	D4020-1	MESH (350 BASKET LONG BASE)
7	2	D4020-11	END MESH, BASKET
8	3	D4021-1	HANDLE PLATE
9	2	D4021-5	BLANKING PLATE
10	2	D4672-1	BLANKING PLATE
11	6	AN3-10A	BOLT
12	2	MS20600AD4W3	RIVET, BLIND
13	6	MS21042L3	NUT, SELF-LOCKING
14	2	NAS1149FN832P	WASHER
15	12	NAS1149F0332P	WASHER



D3913-041 LONG BASKET BASE ASSY (350)
(MESH SHOWN LOCALLY FOR CLARITY)



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *165537*

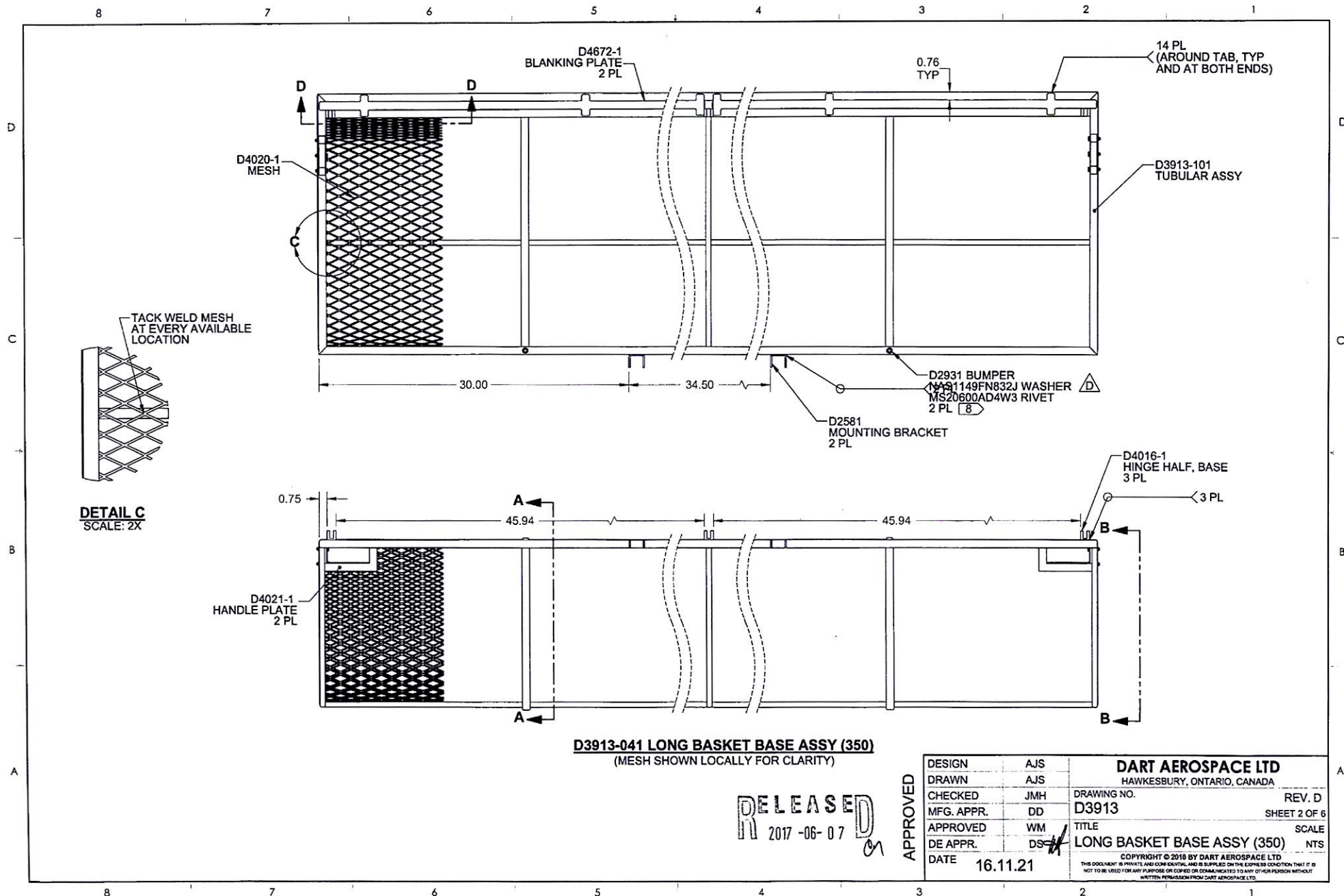
AUG 25 2017

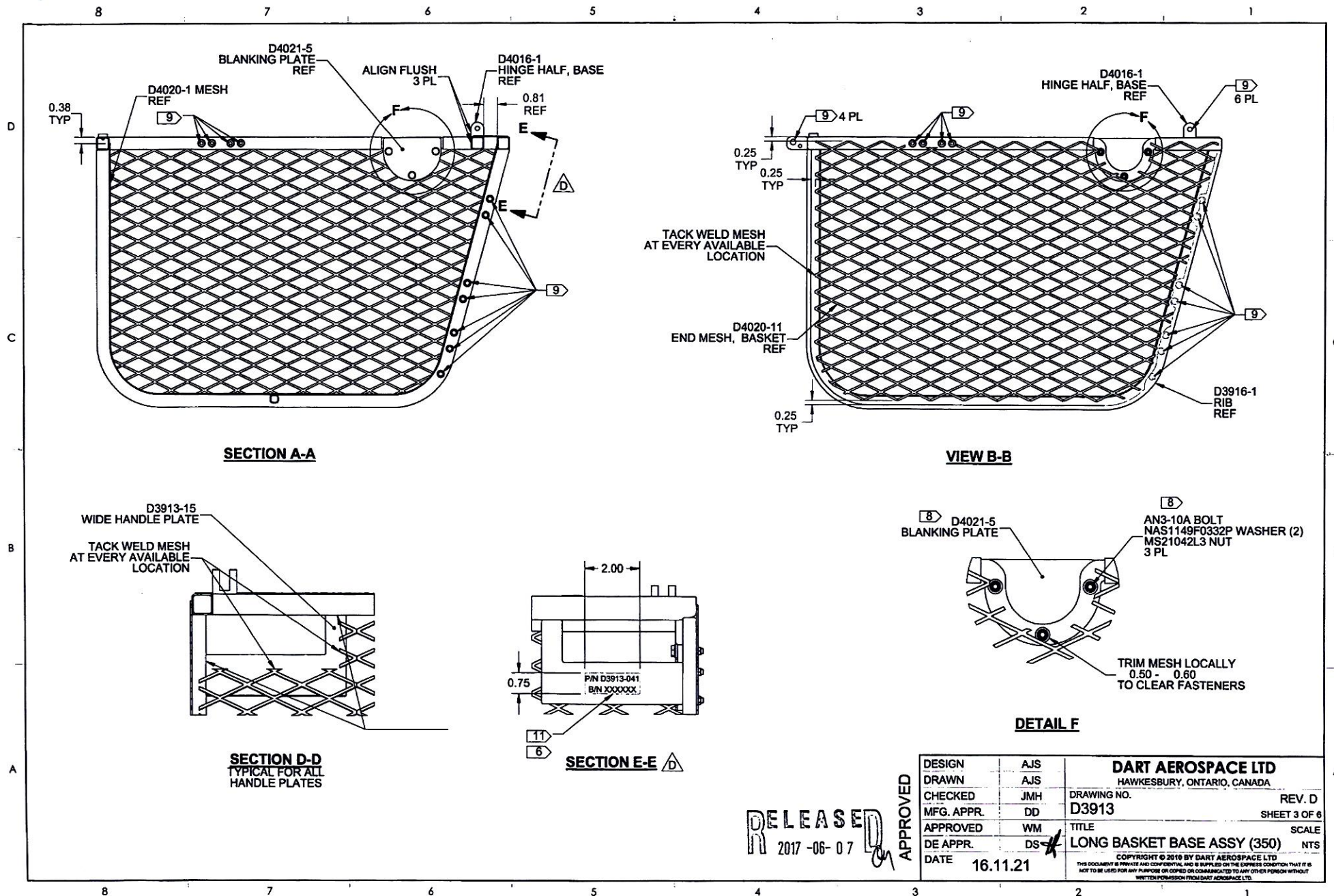
RELEASED
2017-06-07
17-580

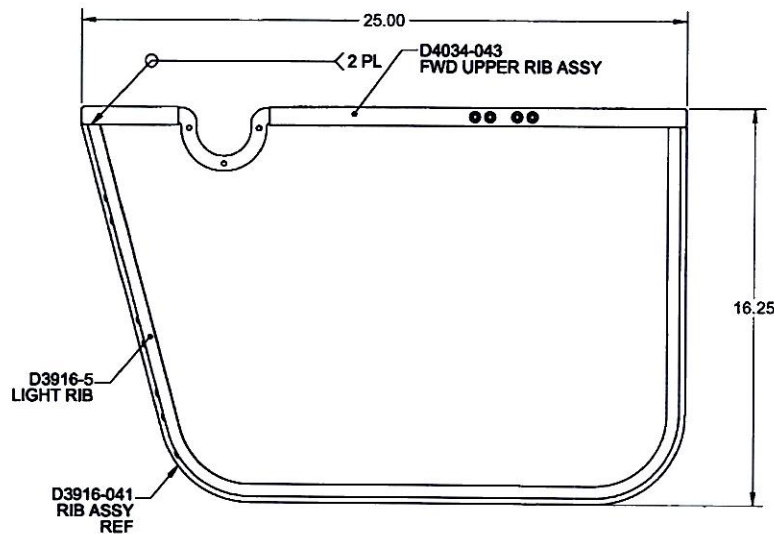
D	ALL DETAIL/SECTION VIEW LETTERS UPDATED. SHEET 1: ITEM 14 WAS AN960JD8, UPDATED NOTE 6, ADDED NOTE 11. SHEET 3 ADDED VIEW E-E. (PAR15-418)	AJS	16.11.21
C	PICTORIAL UPDATES TO MULTIPLE SHEETS FOR CHANGES TO D4034-043 (REASON REMOVAL OF PROP ARM OPTION). D5-4 ADDED 2 MORE D4017-7 RIBS TO PREVENT BOWING. MULTIPLE DIMENSIONS RE-TOLERANCED FOR EASE OF MANUFACTURE. SECTION F-F & G-G ADDED.	AJS	13.07.18
B	ADD D4672-1 (ZN C4-1, C6-1, D2-2, D2-3, & D5-2). REASON: PAR12-197.	MB	12.06.15
A	NEW ISSUE	JPH	10.03.16
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	JMH	DRAWING NO.	REV. D
MFG. APPR.	DD	D3913	SHEET 1 OF 6
APPROVED	WM	TITLE	SCALE
DE APPR.	D9	LONG BASKET BASE ASSY (350)	NTS
DATE	16.11.21	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

NOTES:

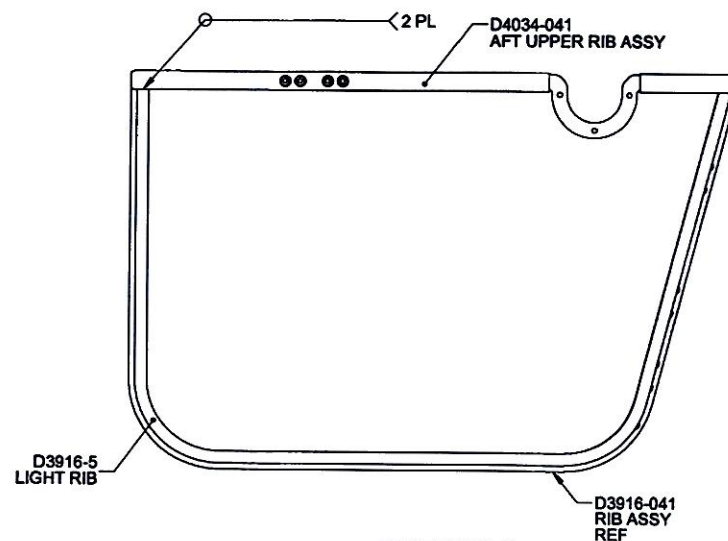
- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: SCRIBE DART P/N AND B/N USING 0.13 (MINIMUM) HIGH LETTERING PER QSI 044 6.4
- 7) WEIGHT: 43.9 lbs APPROX
- 8) INSTALL AFTER FINISH
- 9) MASK HOLES PRIOR TO POWDER COAT
- 10) WELD PER DART QSI 004
- 11) MASK THIS AREA PRIOR TO FINISH



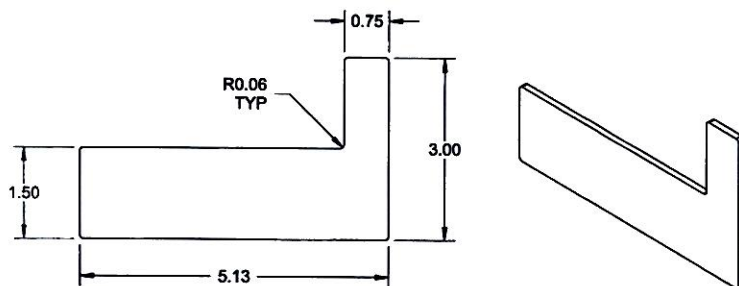




SECTION G-G
SCALE 2X



SECTION H-H
SCALE 2X



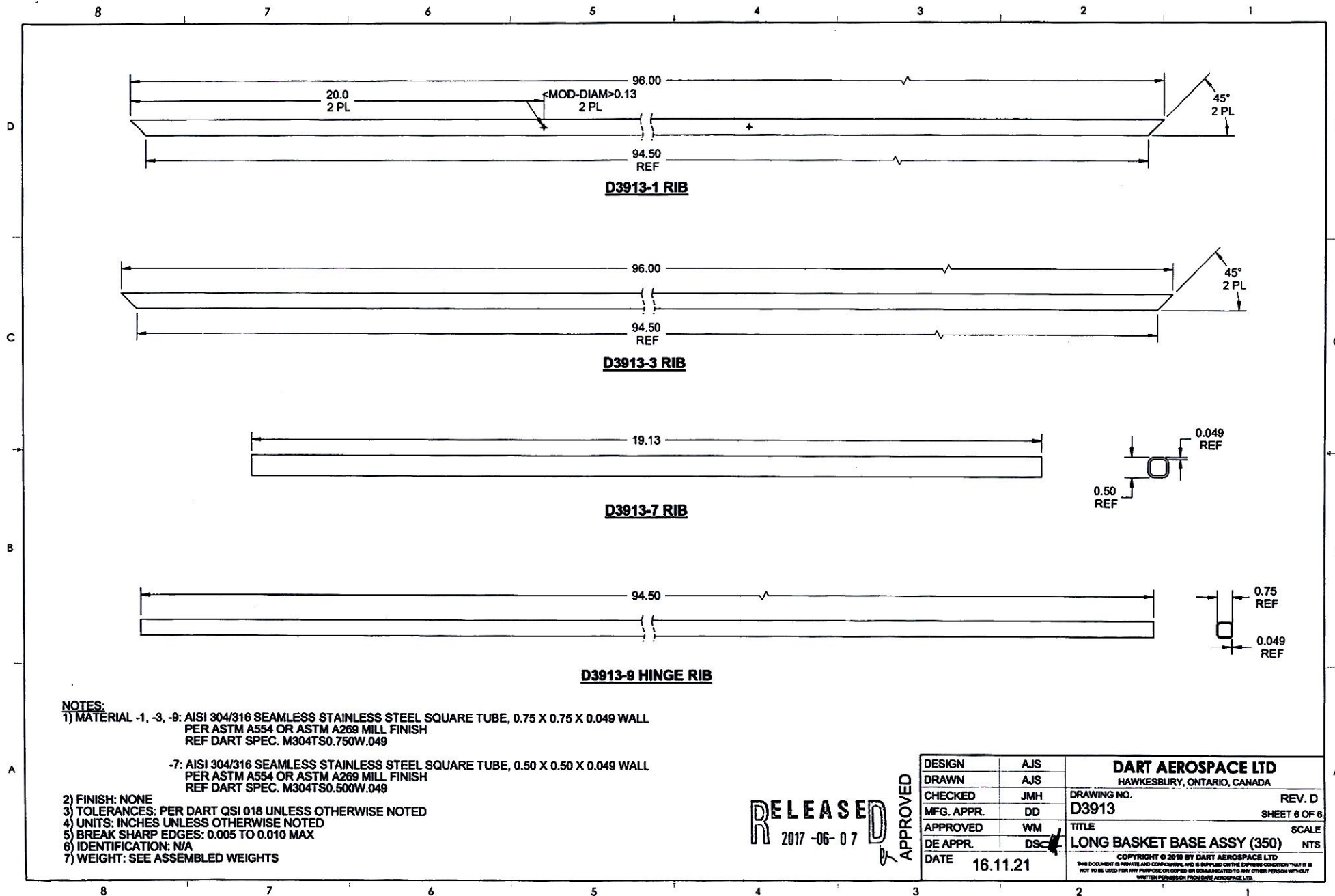
D3913-15 WIDE HANDLE PLATE

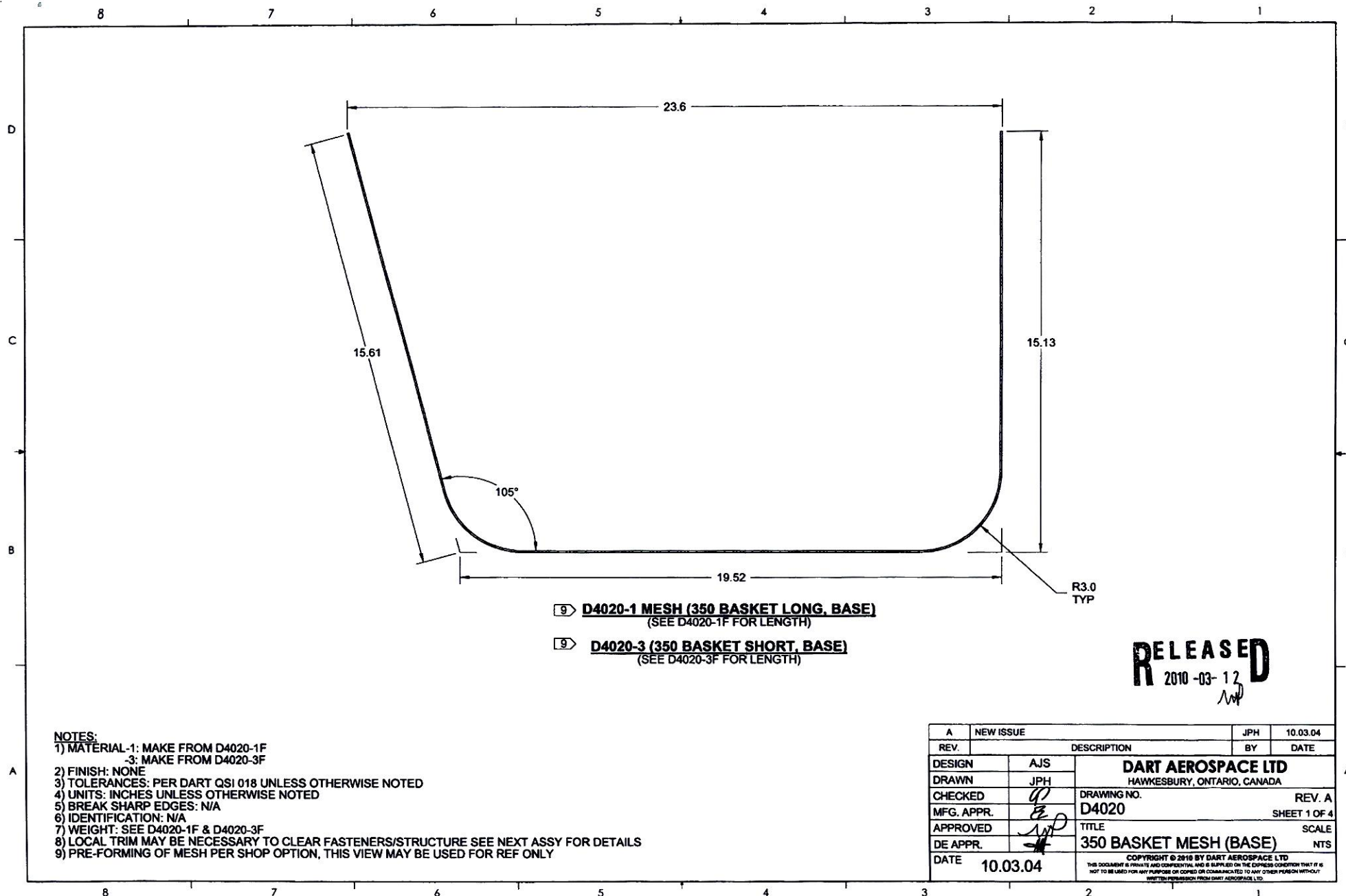
NOTES:

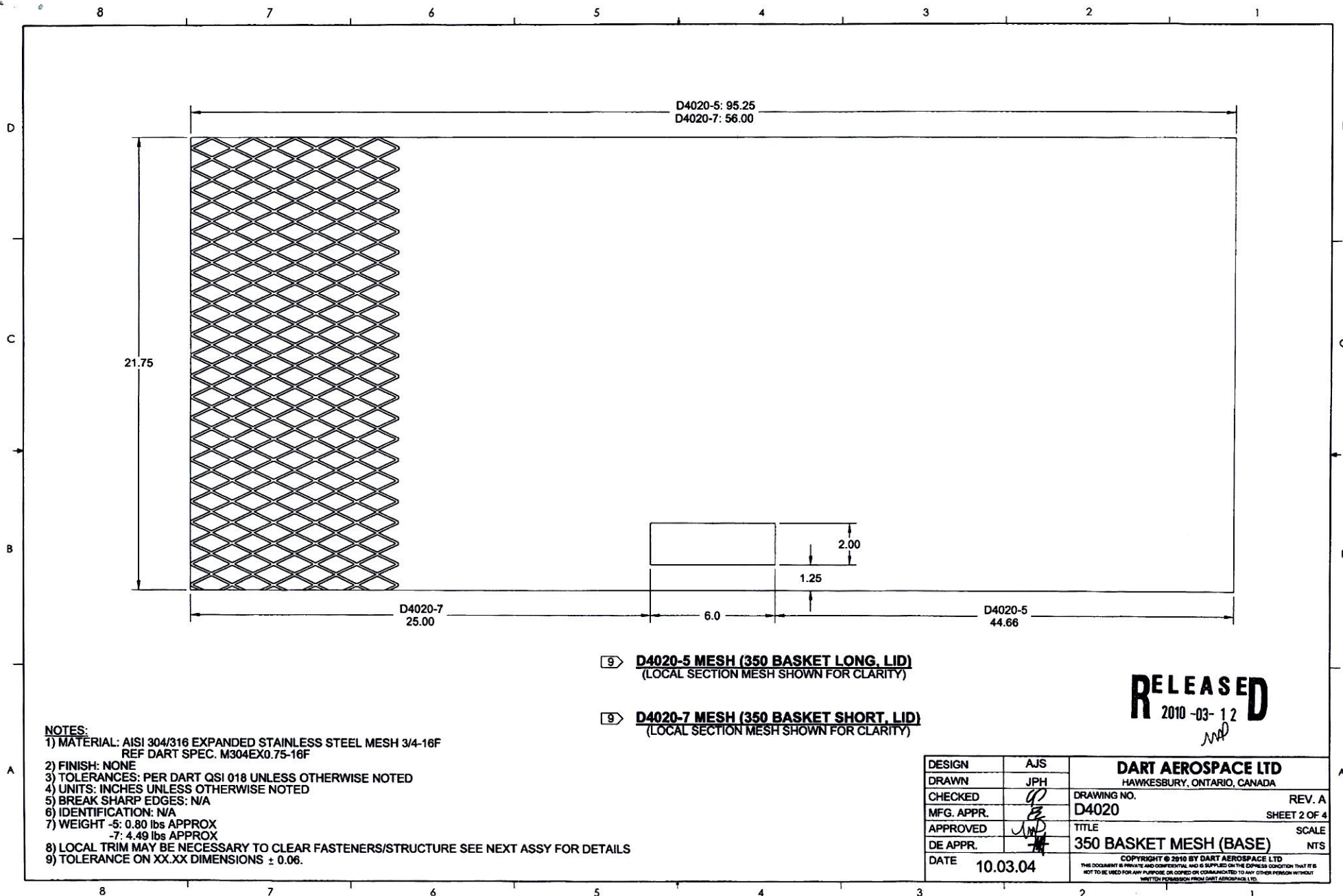
- 1) MATERIAL: 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH, 0.125 THICK
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240
REF DART SPEC M304S11GA
- 2) FINISH : NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.31 lbs

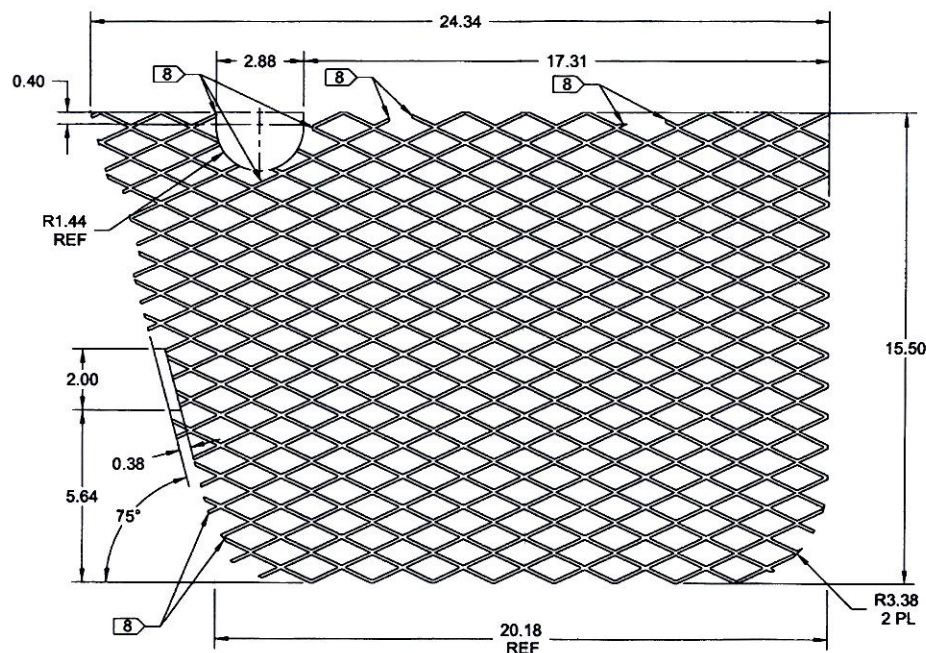
RELEASED
2017-06-07
APPROVED

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JMH	DRAWING NO.	REV. D
MFG. APPR.	DD	D3913	SHEET 5 OF 8
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	LONG BASKET BASE ASSY (350)	NTS
DATE	16.11.21	COPYRIGHT © 2016 BY DART AEROSPACE LTD	
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9 D4020-11 END MESH, BASKET

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F
REF DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.22 lbs
- 8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS
- 9) TOLERANCE ON XX.XX DIMENSIONS ± 0.06 .

RELEASED
2010-03-12
JMD

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED	GP	DRAWING NO.	REV. A
MFG. APPR.	GP	D4020	SHEET 3 OF 4
APPROVED	GP	TITLE	SCALE
DE APPR.	GP	350 BASKET MESH (BASE)	NTS
DATE	10.03.04	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

